



PART # CA2599U

1999-2005 CHEVY 1500

UPPER CONTROL ARMS

INSTALLATION INSTRUCTIONS



Rev. # 10-05

Please take the time to read these **INSTALLATION INSTRUCTIONS** and check the **Hardware Parts List** to be sure you have all the listed parts.

These installation instructions are prepared for the professional installer with the proper equipment, tools and experience in suspension systems and safety. This vehicle and its components are extremely heavy and can be dangerous without the proper equipment and experience.

CA2599U IS DESIGNED TO BE USED WITH THE DJM LOWER CONTROL ARM #CA2599L-4 OR CA2599L-5!!
USING THIS PART WITH ANY OTHER PRODUCT WILL VOID DJM'S WARRANTY!!

Hardware Parts List:

- 2- Upper Control Arms.
- 2- Ball Joints .
- 4- 1/2" Flat Washers.
- 8- Pivot Bushings.
- 6- Grease Fittings.
- 4- Zip Ties.

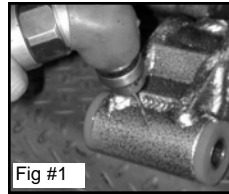


Fig #1

Drill a hole in each grease fitting hole, through the bushing and sleeve (Fig #1). Remove any burrs on the inner sleeve (Fig #2). This hole will allow grease to pass through the bushings onto the pivot bolts. Install grease fittings into pivot tubes, the holes are pre drilled and threaded. Using a nut driver is the easiest(Fig #3). Carefully thread into hole, keeping them straight and tighten. Apply grease to the bushing and sleeves in control arm. Install grease fitting into ball joint(Fig #4).

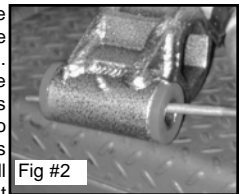


Fig #2

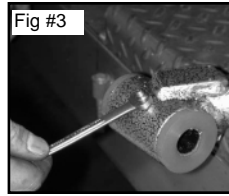


Fig #3

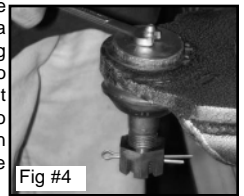


Fig #4

Unbolt brake line and remove factory upper arm.

The upper ball joint hole in the spindle is about 12mm and the new ball joint is 1/2". Use a 1/2" drill bit to enlarge the hole. Do not change the taper only enlarge the smallest part of the hole. Use two 1/2" flat washers between the castle nut and the spindle on each side Install new arms with factory hardware and attach brake line with zip tie. Grease all grease fittings.

Check out all the DJM products on the web www.DJMSuspension.com

Tech Line (310) 538-1583